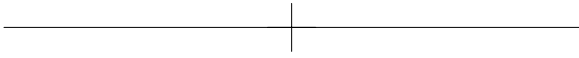
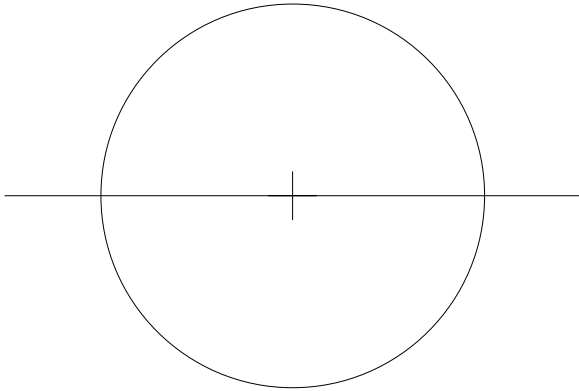


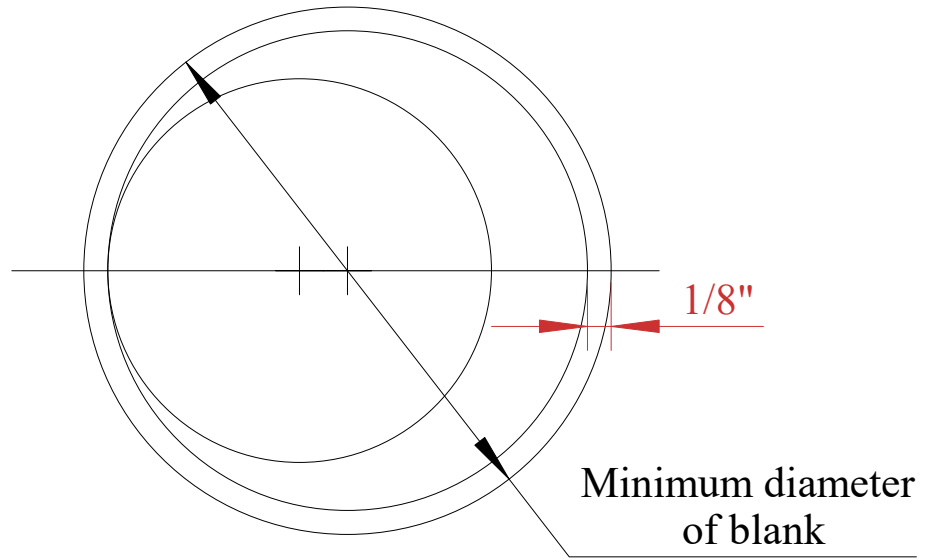
1. Draw a line and its midpoint.



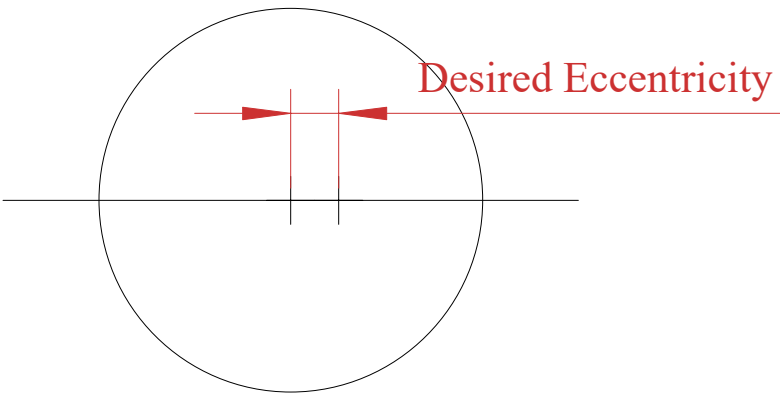
2. Draw a circle a little more than your minimum chuck diameter at the midpoint.



5. Draw another circle centered on the offset point with a radius 1/8" larger than the second circle.



3. Measure away from the midpoint the desired eccentricity.



4. Draw a new circle centered on the offset point that intersects the rim of the first circle.

