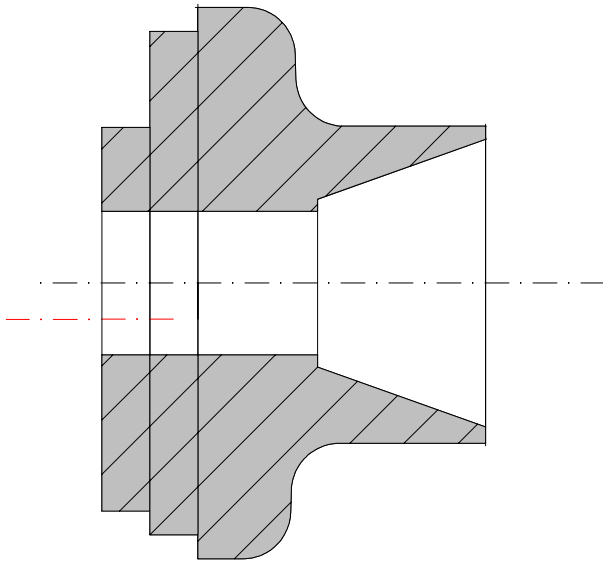


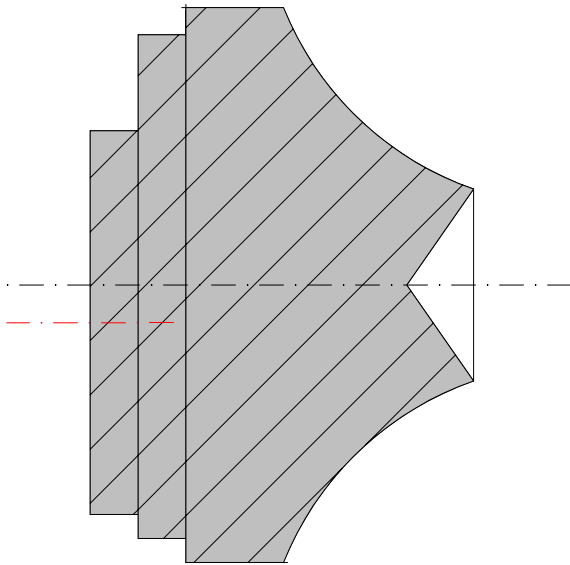
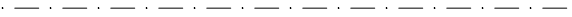
Sphere Chuck



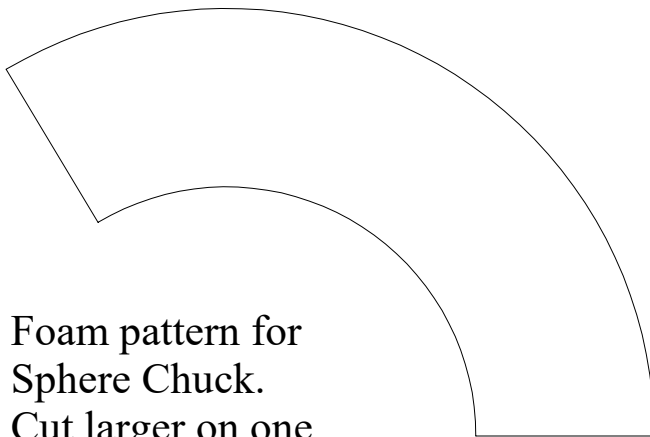
Eccentric axis



Concentric axis



Cup Chuck



Foam pattern for
Sphere Chuck.
Cut larger on one
end for overlap.