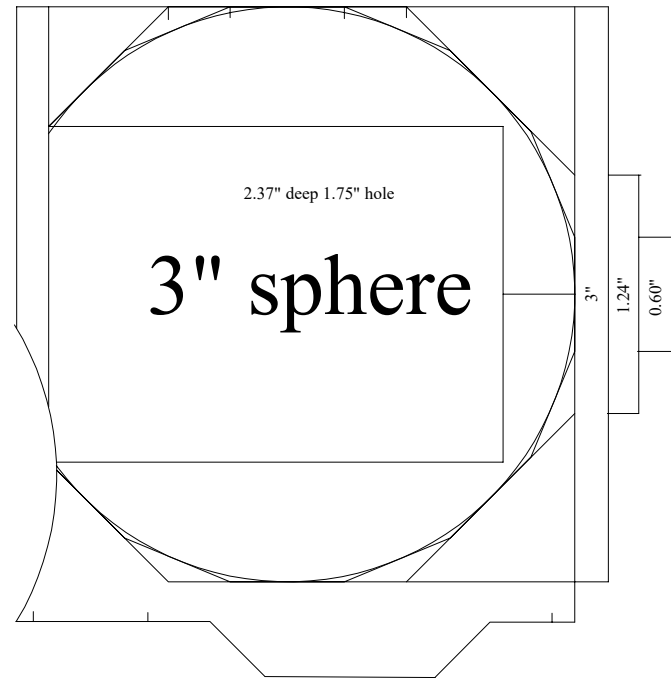


3" sphere



Mandrel driven 3" sphere